

泡罩包装机-装盒生产线

High speed cartoning machine - cartoning line

产品介绍:

该泡罩生产线将DPH260泡罩包装机和ZH220高速装盒机对接，形成泡罩包装线。

该产线用于药品（如片剂、胶囊、胶丸及多种异形片等）、食品及其它类似产品的泡罩包装和装盒，是应对市场上对于高效产能、低成本的需求所创新的设备，能灵活且高产的适用于产品的大批量生产。

This Blister-Cartoner Line is combined with the DPH260 Blister Machine and ZH220 Cartoner.

This production line is used for blister packaging and boxing of medicines (such as tablets, capsules, and various special-shaped tablets, etc.), food and other similar products. It is an innovative equipment that responds to the market's demand for high-efficiency and low-cost, flexible and high-yield, suitable for mass production of products.

型号 Model	DPH-260	DPH-320
装盒速度 Packing speed	<150	30-150
包装最大宽度 Maximum width speed of packing material (mm)	20	20
最大成型深度 Maximum forming depth (mm)	12	12
最大成型长度 (含塞穴长度) Maximum forming length (with lead) (mm)	260X230	320X250
包装最大宽度 Maximum width of packing material	260	320
最大送料长度 Maximum feeding length (mm)	230	260
最大冲切长度 Maximum punching length (mm)	120	120
气源 Gas source	压力: 0.6 MPa 耗气量: <12 M3/h Pressure: 0.6 MPa Air consumption: <12 M3/h	压力: 0.6 MPa 耗气量: <12 M3/h Pressure: 0.6 MPa Air consumption: <12 M3/h
水源 Water source	温度: 15-18℃ 耗水量: <0.08 M3/h Temperature: 15-18℃ Water consumption: <0.08 M3/h	温度: 15-18℃ 耗水量: <0.08 M3/h Temperature: 15-18℃ Water consumption: <0.08 M3/h
电源 Power	电压: AC380V 三相 50Hz 功率: 18kW Power supply: AC380V / three phase / 50Hz Power consumption: 18kW	电压: AC380V 三相 50Hz 功率: 18kW Power supply: AC380V / three phase / 50Hz Power consumption: 18kW
外形尺寸 (不含输送带) external dimensions (excluding feeder)		3960X1220X1725
重量 Weight		8550KG About 3000 KG

技术参数 Main Technical Parameter

型号 Model	ZH-120	ZH-220	ZH-360
装盒速度 Packing Speed	50-100 Rotation speed 50-120 b/min	50-220 boxes/min	
版块最小尺寸 Minimum Size Of Plate	最大the max. size 200 x 120 x 70mm	50 x 30 x 10mm	Max: 160 x 100 x 35MM
瓶状最小尺寸 Minimum Bottle Size	最小the min. size 50 x 25 x 12mm	φ 25 x 60	Min: 90 x 40 x 16MM
未折说明书尺寸 Unfolded Specification Size	最大尺寸max. size 260 x 180mm	(90-250) mm x (80-190)mm	Max: 250 x 180MM (L*W)
折后说明书尺寸 Specification Size After Folding	最小尺寸min. size 110 x 100mm	(80-190) mm x (20-40)mm	Min: 130 x 100MM
主电机功率 Main Motor Power	2.2Kw	3.2KW	
总功率 The Total Power	1.5KW	5Kw	5KW
电源接线 The Power Supply Wiring	380V 50HZ	380V 50Hz	380V 50HZ
压缩空气压力 Compressed air pressure	压力pressure	0.5-0.7Mpa	120-160 L/min
	耗量consumption	40NL/min	
耗气量 Gas consumption	20 M3/h (压力pressure 0.5-0.7MPa)	>=0.9m3/h	
外形尺寸 Overall dimensions	3700 x 1350 x 1700mm	4700mm x 1510mm x 1600mm	4500 x 1600 x 1700MM
整机重量 The weight	1800KG	3000Kg	
工作噪音 Working noise		<75dB	<85decibel

